



JOHN THURSTON

ARKANSAS SECRETARY OF STATE

May 25, 2023

Sen. Terry Rice
Rep. Jeff Wardlaw
Co-Chairs
Arkansas Legislative Council

Re: Arkansas's Contribution to the National Statuary Hall Collection

Sen. Rice and Rep. Wardlaw,

In accordance with Arkansas Code Annotated §1-4-134 (e)(4)(A), I wish to submit the attached engineering reports for both the Daisy Bates and Johnny Cash statues for review by the Arkansas Legislative Council.

Please do not hesitate to contact me if you have any questions.

Sincerely,

A handwritten signature in black ink, appearing to read "Michael Harry", is written over a horizontal line.

Michael Harry
Arkansas Secretary of State's Office

Enclosures

Johnny Cash



National Statuary Hall Replacement
Proposal for the Great State of

Arkansas



Full Size Clay Model
by
Kevin Kresse

Overall Dimensions & Weight

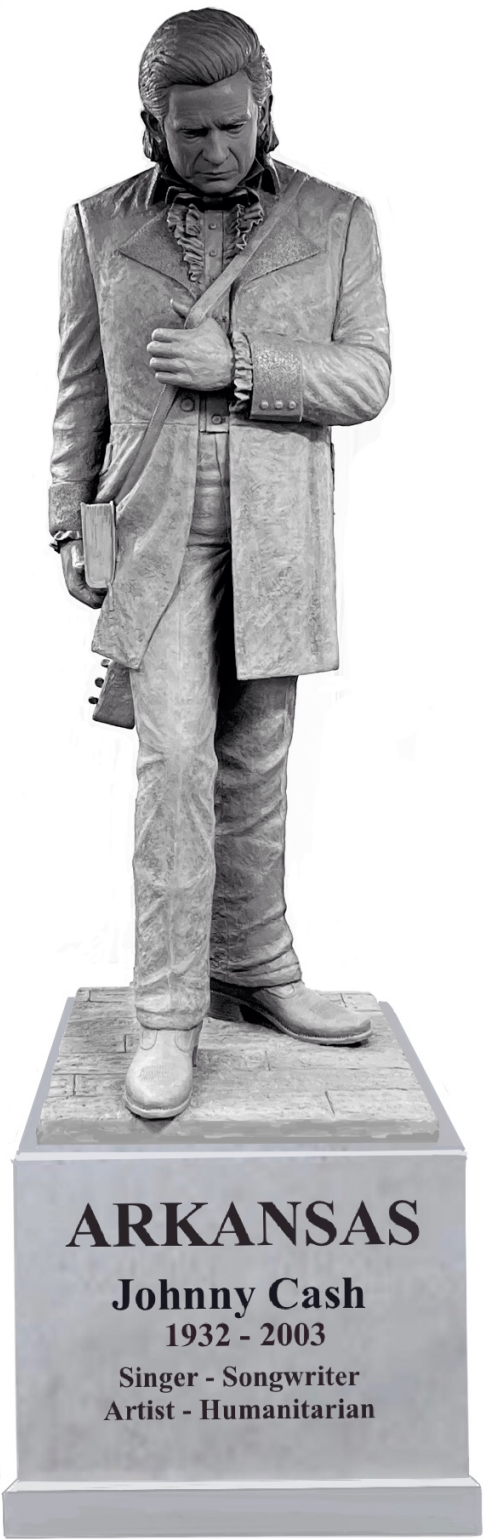
Sculpture Height

Including Self Base

97" (8'1")

Total Height
131"
(10'11")

Base Height
34"



Silicon Bronze Sculpture
Approximated Weight
1200 lbs

Weight of Stone
1104 lbs

Weight of Interior
Steel Structure
388 lbs

Total Weight of Pedestal
1492 lbs

Approximated Total Weight
Of Completed Statue
2692 lbs

Full Size Clay
Sculpture
Depicted on
Pedestal

Front View



Full Size Clay Sculpture Depicted on Pedestal

Proper Left View

Direct quote from Johnny Cash. Verified and approved by Johnny Cash's children.

Approved by the Arkansas National Statuary Hall Steering Committee.



Full Size Clay Sculpture Depicted on Pedestal

Proper Right View

Lyrics from Johnny Cash's Song, "Man In Black"
Reviewed and Approved by Johnny Cash's
Children.

Approved by the Arkansas National Statuary Hall
Steering Committee.



**Full Size Clay
Sculpture
Depicted on
Pedestal**

Rear View

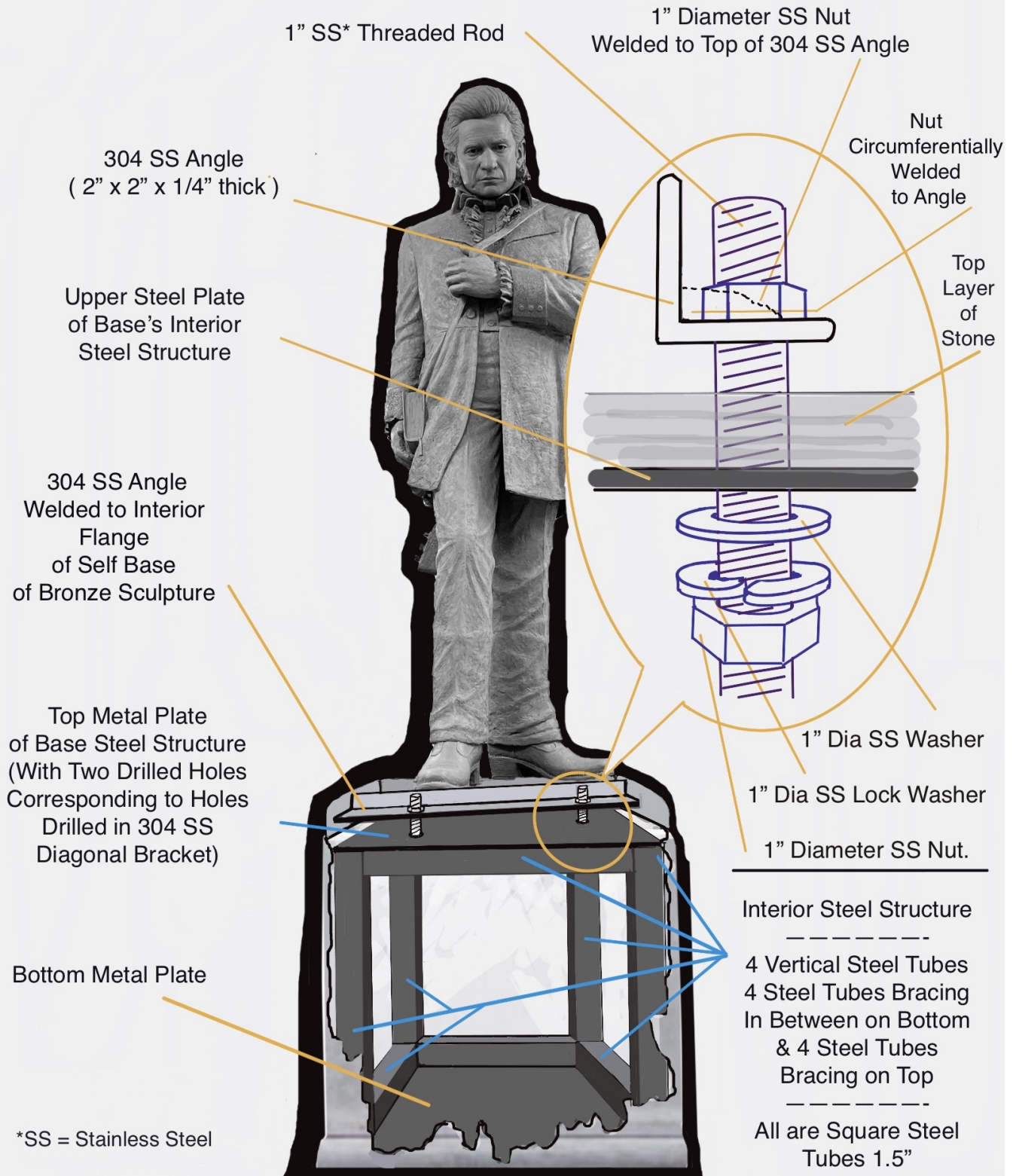






Full Size Clay, Portrait Detail

Structural Cutaway Diagram



Removable Back Panel

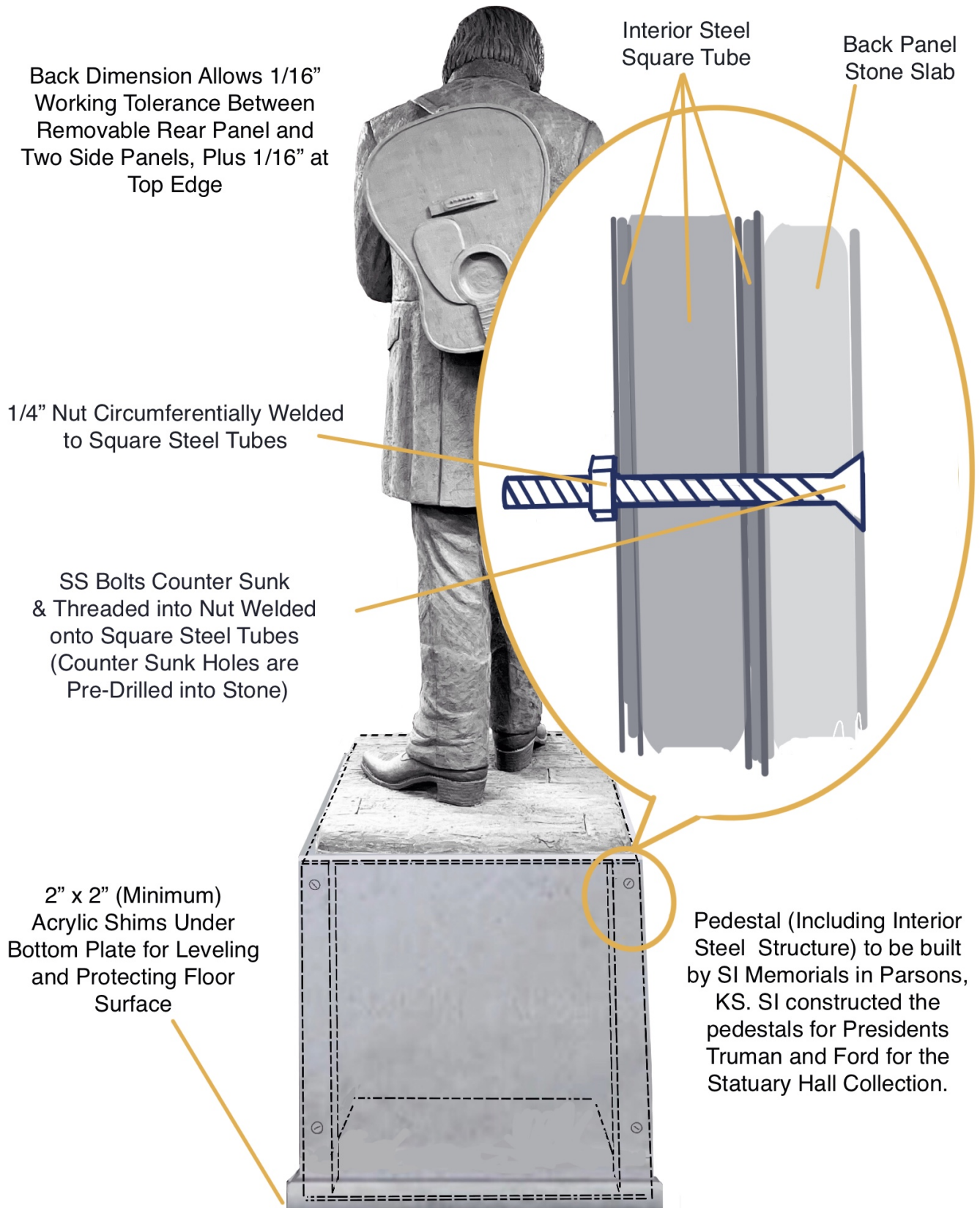


Diagram of Stone Attachment to Steel Structure

5/8" A36 Top Steel Plate
(All 4 Vertical Steel Tubes
& 4 Horizontal Tubes
Welded to Plate)

Two of 8 Horizontal 1.5" Steel Tubes
Welded to Vertical Tubes for Bracing

2" Limestone

1/4" A36 Bottom
Steel Plate
(All 4 Vertical Steel
Tubes & 4 Horizontal
Tubes Welded to
Plate)

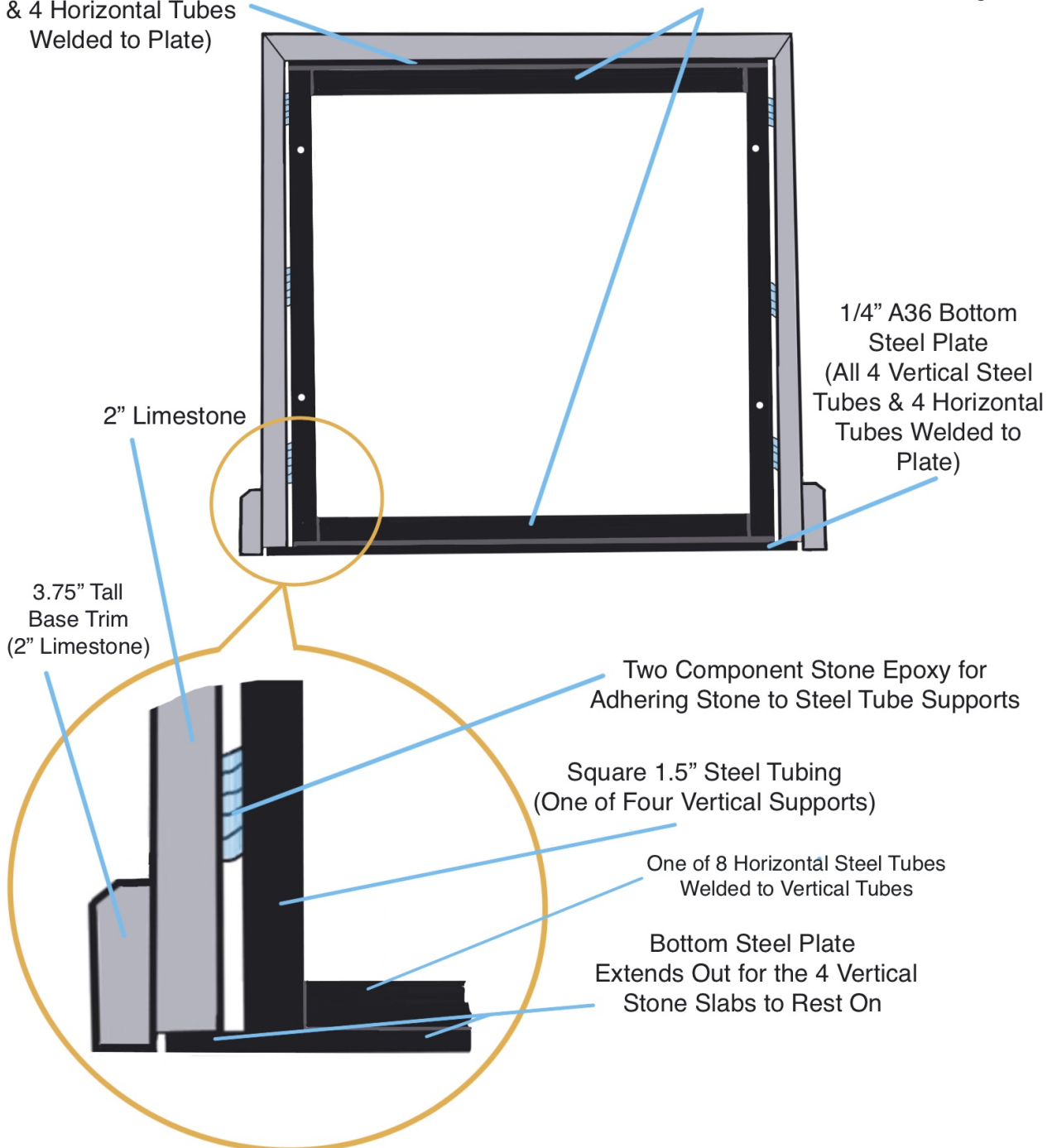
3.75" Tall
Base Trim
(2" Limestone)

Two Component Stone Epoxy for
Adhering Stone to Steel Tube Supports

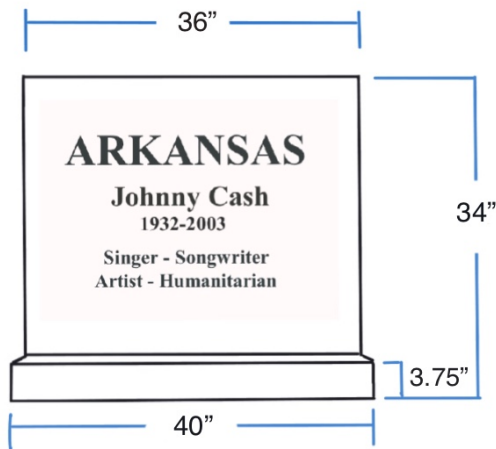
Square 1.5" Steel Tubing
(One of Four Vertical Supports)

One of 8 Horizontal Steel Tubes
Welded to Vertical Tubes

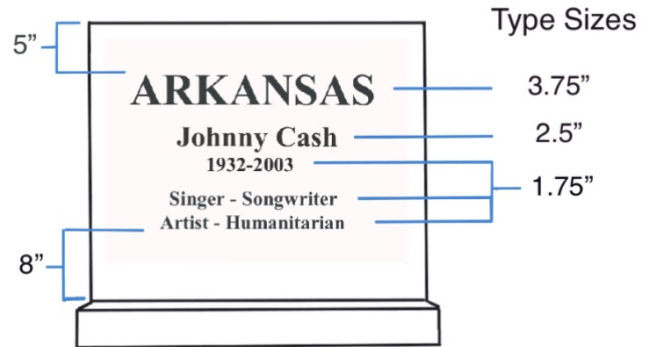
Bottom Steel Plate
Extends Out for the 4 Vertical
Stone Slabs to Rest On



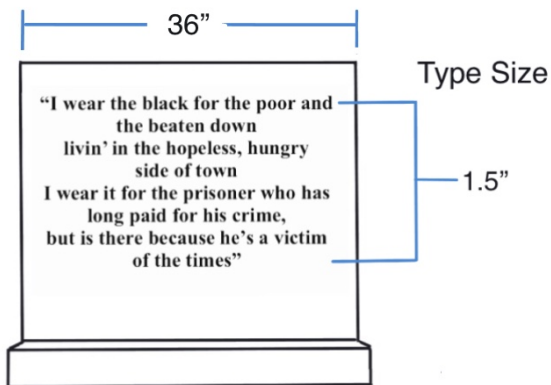
Pedestal Profiles



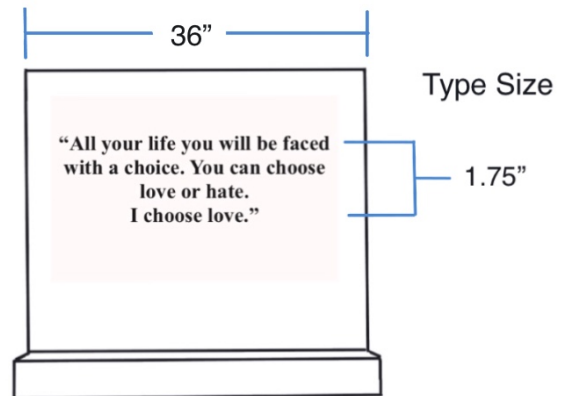
Front View 1



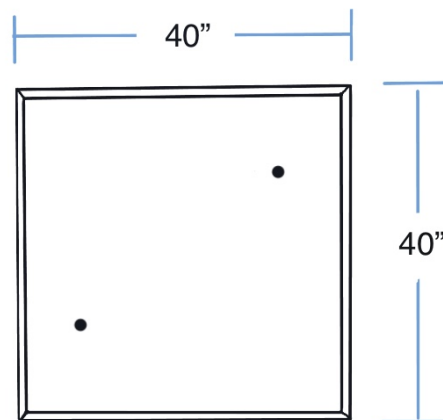
Front View 2



Proper Right View



Proper Left View



Top View

December 15, 2022

Kevin Kresse
2800 West 6th Street
Little Rock, AR

Re: **Sculpture Base Frame Drawings & Calculations - REVISED**
Project: U.S. Capitol Building Sculpture – Johnny Cash
Location: Washington D.C.

Dear Mr. Kresse:

As requested, I performed engineering design calculations and produced the steel base frame shop drawings to support the Johnny Cash Sculpture. The design calculations and shop drawings were produced with the following information that was provided to Origin Engineering, LLC:

- Overall Sculpture Base Dimensions: 36" wide x 36" deep x 34" tall
- 2" thick Stone veneer will be installed on the sides and top of the steel base frame.
- The sculpture base will not be fixed to the floor but will be leveled using 2"x2" minimum acrylic shims located beneath the corners of the base frame.
- The sculpture will be connected to the base frame using two 1" stainless steel threaded rods, washers, and nuts.
- The back face of the sculpture base provides access to assemble and disassemble the sculpture-to-base connection. This back face will be attached to the steel frame using 0.25" stainless steel bolts.
- Front, sides and top stone veneer are to be attached to the steel frame using an epoxy adhesive.

Note that any changes to the above assumptions should be submitted to Origin Engineering so that updates can be made if necessary.

Included in this report are the following:

- Steel Base Frame Shop Drawings
- Sculpture & Base Stability Calculations
- Steel Base Frame Design Calculations
- Epoxy Adhesive Technical Data Sheets

Please let me know if you need any other assistance on this matter.

Thanks,

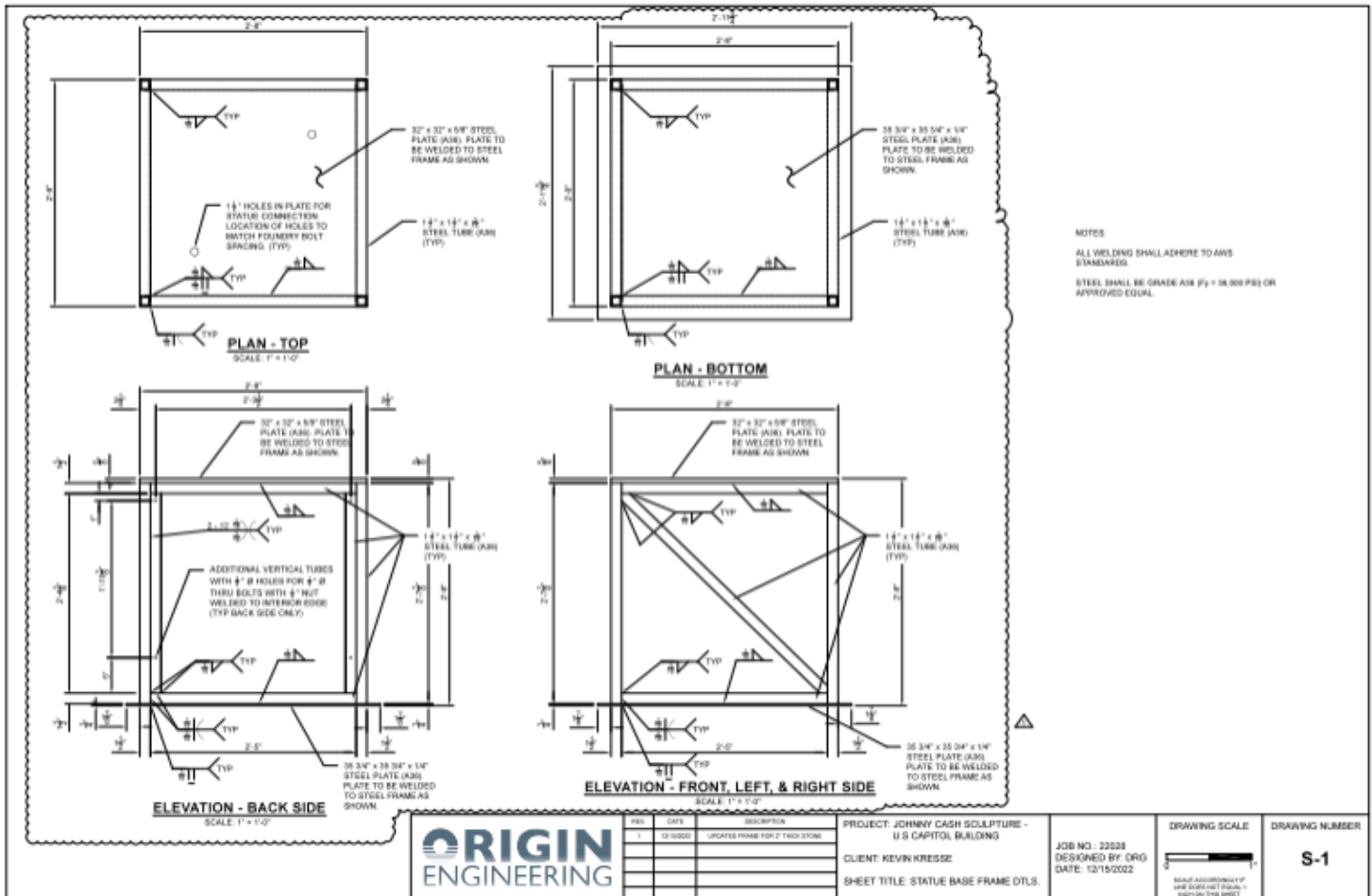


Daniel Goad, P.E., S.E.
Owner



STEEL FRAME SHOP DRAWINGS





ORIGIN
ENGINEERING

REV.	DATE	DESCRIPTION
1	12/15/2022	UPDATED FRAME FOR 2" THICK STONE

PROJECT: JOHNNY CASH SCULPTURE - U.S. CAPITOL BUILDING
CLIENT: KEVIN KRESSE
SHEET TITLE: STATUE BASE FRAME OTLS.

JOB NO.: 22023
DESIGNED BY: DRG
DATE: 12/15/2022

DRAWING SCALE
1" = 1'-0"

DRAWING NUMBER
S-1

STEEL FRAME DESIGN CALCULATIONS



Johnny Cash Sculpture Base Design Calculations

Inputs/Givens

γ_{stone}	=	150.00	pcf
γ_{steel}	=	490.00	pcf
W_{statue}	=	1200.00	lbs
t_{panel}	=	2.00	in
B_{base}	=	36.00	in
H_{base}	=	34.00	in
D_{base}	=	36.00	in
B_{trim}	=	3.75	in
t_{trim}	=	3.75	in
L_{trim}	=	43.50	in
F_y	=	36000.00	psi
W_{tube}	=	3.04	plf
L_{tube}	=	44.00	ft
$t_{\text{top,PL}}$	=	0.625	in
$t_{\text{btm,PL}}$	=	0.25	in

Limestone Unit Weight

Input Cell

Steel Unit Weight

Bronze Sculpture Weight

Stone Panel Thickness

Statue Base Width

Statue Base Height

Statue Base Depth

Base Trim Width

Base Trim Thickness

Base Trim Length (One Side)

Yield Strength of Steel

Tube Steel Weight Per Foot

Total Length of Tube Steel in Frame

Top Plate Thickness

Bottom Plate Thickness

Overall Stability of Statue & Base

Stone Base Dead Load

$$\begin{aligned}
 \text{Frt/Bck Panel} &= 189.06 \text{ lbs} \times 2 \text{ sides} = 378.13 \text{ lbs} \\
 \text{Side Panel} &= 168.06 \text{ lbs} \times 2 \text{ sides} = 336.11 \text{ lbs} \\
 \text{Side Trim} &= 53.10 \text{ lbs} \times 4 \text{ sides} = 212.40 \text{ lbs} \\
 \text{Top Slab} &= 177.78 \text{ lbs} = 177.78 \text{ lbs} \\
 &\text{Sum} = 1104 \text{ lbs}
 \end{aligned}$$

Steel Base Frame Dead Load

$$\begin{aligned}
 \text{Tube Steel} &= L_{\text{tube}} \times W_{\text{tube}} = 133.76 \text{ lbs} \\
 \text{Top Steel PL} &= 181.48 \text{ lbs} = 181.48 \text{ lbs} \\
 \text{Btm Steel PL} &= 72.59 \text{ lbs} = 72.59 \text{ lbs} \\
 &\text{Sum} = 388 \text{ lbs}
 \end{aligned}$$

Bronze Sculpture Dead Load

$$W_{\text{statue}} = 1200 \text{ lbs}$$

Total Dead Load

$$W_{\text{total}} = 2692 \text{ lbs}$$

Sculpture Overturning Resistance

$$M_R = \frac{W_{\text{total}} \times B_{\text{base}}}{2} = 4038 \text{ lb-ft}$$

Lateral Load Required to Overturn Sculpture

At 3' Above Ground: 1346 lbs

At 4' Above Ground: 1010 lbs

At 5' Above Ground: 808 lbs

At 6' Above Ground: 673 lbs

Conservatively assume average person can exert 150 lbs of lateral force, therefore OK.

See additional stability calculations on following pages.

Conclusion:

Based on the design calculations provided, it is my professional opinion that the Sculpture and Base are stable.

Structural Connection CalculationsBolt Connection

Check load perpendicular to Bolt Spacing

Load at Height of Bolts = 1346 lbs

Load Per Bolt = 673 lbs

Shear Strength of 1" Dia Threaded Rod = 10,500 lbs (F.S. = 2) Therefore OK

Vertical Load of Sculpture to be transmitted from Bronze floor directly to Base Frame. Therefore, bolts not transmitting vertical load but resisting shear load.



Johnny Cash Statue
U.S. Capitol Building

Daniel Goad, P.E., S.E.
12/15/2022

Top Plate Moment Capacity

Plate Width	=	32	in	
Plate Thickness	=	0.625	in	
PL Section Modulus	=	2.08	in ³	
PL Moment Capacity	=	3125	lb-ft	(F.S. = 2)
Moment at Top PL	=	2019	lb-ft	(Worst case loading required to overturn sculpture)

Therefore, OK

Conclusion:

Based on the design calculations provided, the bolt and top plate capacity exceeds loading required to overturn the sculpture. Therefore, connections are acceptable.

Project JOHNNY CASH SCULPTURE Job No. 22028

 Subject ADDITIONAL STABILITY CALCULATIONS Date 11/28/22

 RESISTING MOMENT, $M_R = 3771 \text{ lb}\cdot\text{ft}$ (SEE PREVIOUS CALCS)

AS REQUESTED, SEE THE FOLLOWING LOADING STABILITY CHECKS:

1.) 350 lb LATERAL LOAD APPLIED AT TOP OF PEDestal (2'-10" HEIGHT)

$$\cdot 350 \text{ lb} \times 2.83' = 992 \text{ lb}\cdot\text{ft}$$

$$\cdot \text{FACTOR OF SAFETY} = \frac{3771}{992} = 3.8 \therefore \text{OK}$$

2.) 200 lb LATERAL LOAD APPLIED AT MID-HEIGHT OF STATUE

$$\cdot \text{TOTAL HEIGHT OF STATUE} = 34" \text{ BASE} + 97" \text{ SCULPTURE} = 131" = 10'-11"$$

$$\rightarrow \frac{H}{2} = 5.46'$$

$$\cdot 200 \text{ lb} \times 5.46' = 1092 \text{ lb}\cdot\text{ft}$$

$$\cdot \text{F.S.} = \frac{3771}{1092} = 3.45 \therefore \text{OK}$$

3.) 75 lb LATERAL LOAD APPLIED AT TOP OF STATUE

$$\cdot 75 \text{ lb} \times 10.917' = 819 \text{ lb}\cdot\text{ft}$$

$$\cdot \text{F.S.} = \frac{3771}{819} = 4.61 \therefore \text{OK}$$

4.) SEE NEXT SHEET FOR SEISMIC CHECKS

NOTE: FACTOR OF SAFETY FOR OVERTURNING IS TYPICALLY SET @ 2.0 MIN. WHEN USING UNFACTORED LOADS, WHICH ALL LOAD CASES EXCEED THIS.

$$\text{TAKING WORST-CASE LOADING (CASE 2 ABOVE) + FACTORING LOADS: } 0.9D + 1.6L \rightarrow \frac{0.9(3771)}{1.6(1092)} = 1.94 > 1.0 \therefore \text{OK}$$

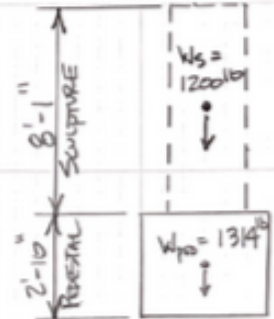
4.) SEISMIC CHECK

a) CENTER OF GRAVITY:

$$\frac{\sum W y}{\sum W} = \frac{(1200 \text{ lb})(2.83' + \frac{8.083}{2}) + (1314 \text{ lb})(\frac{2.83}{2})}{1200 \text{ lb} + 1314 \text{ lb}}$$

$$\text{C.O.G.} = 4.02' \text{ ABOVE GROUND}$$

→ Say 5' (CONSERVATIVE)



b) VARIABLES PROVIDED BY ARCHITECT OF THE CAPITOL

$$a_p = 2.5; S_{DS} = 0.160g; I_p = 1.0; R_p = 2.5; h = 70'$$

$$Z: \text{CVC} = 0'; \text{VSC 1st Floor} = 6'; \text{VSC 2nd Floor} = 25'$$

c) CALCULATE SEISMIC DESIGN FORCE PER ASCE 7:

$$F_p = \frac{0.4 a_p S_{DS} W_p}{(R_p / I_p)} \left(1 + 2 \left(\frac{z}{h} \right) \right)$$

$$F_p = \frac{(0.4)(2.5)(0.16)(2514 \text{ lb})}{(2.5/1.0)} \left(1 + 2 \left(\frac{25}{70} \right) \right) = 276 \text{ lb}$$

↖ 2ND FLOOR CONTRAS

$$F_{p, \text{MAX}} = 1.6 S_{DS} I_p W_p = (1.6)(0.16)(1.0)(2514 \text{ lb}) = 644 \text{ lb}$$

$$F_{p, \text{MIN}} = 0.3 S_{DS} I_p W_p = (0.3)(0.16)(1.0)(2514 \text{ lb}) = 121 \text{ lb}$$

$$\therefore F_p = 276 \text{ lb APPLIED @ 5' FROM BOTTOM} = 1380 \text{ lb} \cdot \text{FT}$$

$$\bullet F_{p, V} = \pm 0.2 S_{DS} W_p = (0.2)(0.16)(2514 \text{ lb}) = 81 \text{ lb} \uparrow (\text{VERTICAL SEISMIC LOAD})$$

$$\bullet \text{EFFECTIVE RESISTING MOMENT, } M_R = \frac{(2514 \text{ lb} - 81 \text{ lb})(3' \text{ BASE})}{2} = 3649 \text{ lb} \cdot \text{FT}$$

$$\bullet \text{FACTOR OF SAFETY}_{OT} = \frac{3649 \text{ lb} \cdot \text{FT}}{1380 \text{ lb} \cdot \text{FT}} = 2.64 > 1.0 \therefore \text{OK}$$

CONCLUSION: SCULPTURE + PEDESTAL BASE ARE STABLE.

EPOXY ADHESIVE SPECIFICATIONS



TECHNICAL DATA SHEET

FILE UNDER DIVISION 4

1. PRODUCT NAME

**BONSTONE™
CLEAR GEL EPOXY**

2. MANUFACTURER

Bonstone Materials
Corporation

3. PRODUCT DESCRIPTION

A two-component, exterior grade, clear epoxy adhesive. Two hour set, gel viscosity.

Basic Uses:

- Stone patching, mending, repairing and bonding
- Anchor bolt adhesive
- Bonding stone to other construction materials
- Laminating; bullnoses & aprons

Limitations:

Use on dry stone. Use on oil, grease, and coating free stone. Some yellowing and chalking will occur when exposed to ultra-violet light.

Color:

Clear product- Use Touchstone tints for tinting

4. TECHNICAL DATA:

(see next page)

5. INSTALLATION

General Instructions

If using cartridges, additional usage directions are available. See our information sheet labeled "Cartridge use directions". See separate doweling,- laminating, and patching instructions for more specific instructions. CSI

format specifications are available.

Surface Preparation & Use:

Use gloves, wear eye protection, and avoid skin contact. When grinding cured joints, wear a dust mask. Substrate to be bonded must be completely dry and dust free. Mix only the amount of epoxy which can be used in 10 minutes. Avoid stressing joint before complete cure of epoxy. Mask areas which must be kept free of epoxy. Clean tools with uncured epoxy using toluene or xylene. Use caution, these solvents are flammable and ensure local ventilation. Remove cured epoxy mechanically.

Mixing instructions:

All materials should be at or above 55°F. Combine the two ingredients at the following volume ratio: Two parts of **A** to one part **B**.

Temperature dependency:

Temperature will affect the working properties of the material. Every 15°F results in doubling the speed of cure. Therefore, at 90°F set time is cut in half, at 60°F the set time is doubled. Do not use on substrate at a temperature below 55°F.

Coverage: Approximately 30 square feet per gallon when applied at 50 mils (1/16th of an

inch). 231 cubic inches per gallon.

6. AVAILABILITY

Packaging and storage:

Bonstone Clear Gel is available in quarts, gallons, 5 gallon pails and cartridges. Thickening powders are available for increasing viscosity.

** If **Part A** is exposed to below room temperature conditions for extended periods of time, it may crystallize, giving it a stiff, grainy consistency. The product must be reconstituted before use by heating it to 150°F degrees. Stir until it becomes a homogeneous liquid.

7. WARRANTY

This product's warranty is limited to replacement of defective material and freight charges to destination only. Bonstone Materials Corp. is not responsible for consequential damages.

8. MAINTENANCE

Designed for application in areas inaccessible to maintenance procedures

9. TECHNICAL SERVICE

Specification Service

- specs for various applications
- spec writing dept. for unique applications

4. | | |----------------| | TECHNICAL DATA | |----------------| BONSTONE™ CLEAR GEL

<i>Mixed Properties</i>	<i>Values</i>	<i>Test Methods</i>
Mix Ratio:	2 parts A to 1 part B by volume	
Pot Life at 75°F:	15 minutes	
<i>Cured Properties</i>		
Initial set time at 75°F:	2 hours	
Full cure time at 75°F:	within 24 hours	
STRENGTHS:		<u>days cured</u>
Tensile:	2,044 psi	ASTM D-638 7 days
Compressive:	8,182 psi	ASTM D-695 7 days
Flexural:	9,896 psi	ASTM D-790 7 days
MODULUS		
Tensile:	458,763 psi	ASTM D-638 7 days
Compressive:	106,191 psi	ASTM D-695 7 days
Flexural:	536,751 psi	ASTM D-790 7 days
Tensile Elongation at break:	1.16%	ASTM D-638 7 days

Daisy Lee Gatson Bates

National Statuary Hall Replacement
Proposal for the State of
Arkansas

Full Size Clay Model

Sculptor: Benjamin Victor

Description

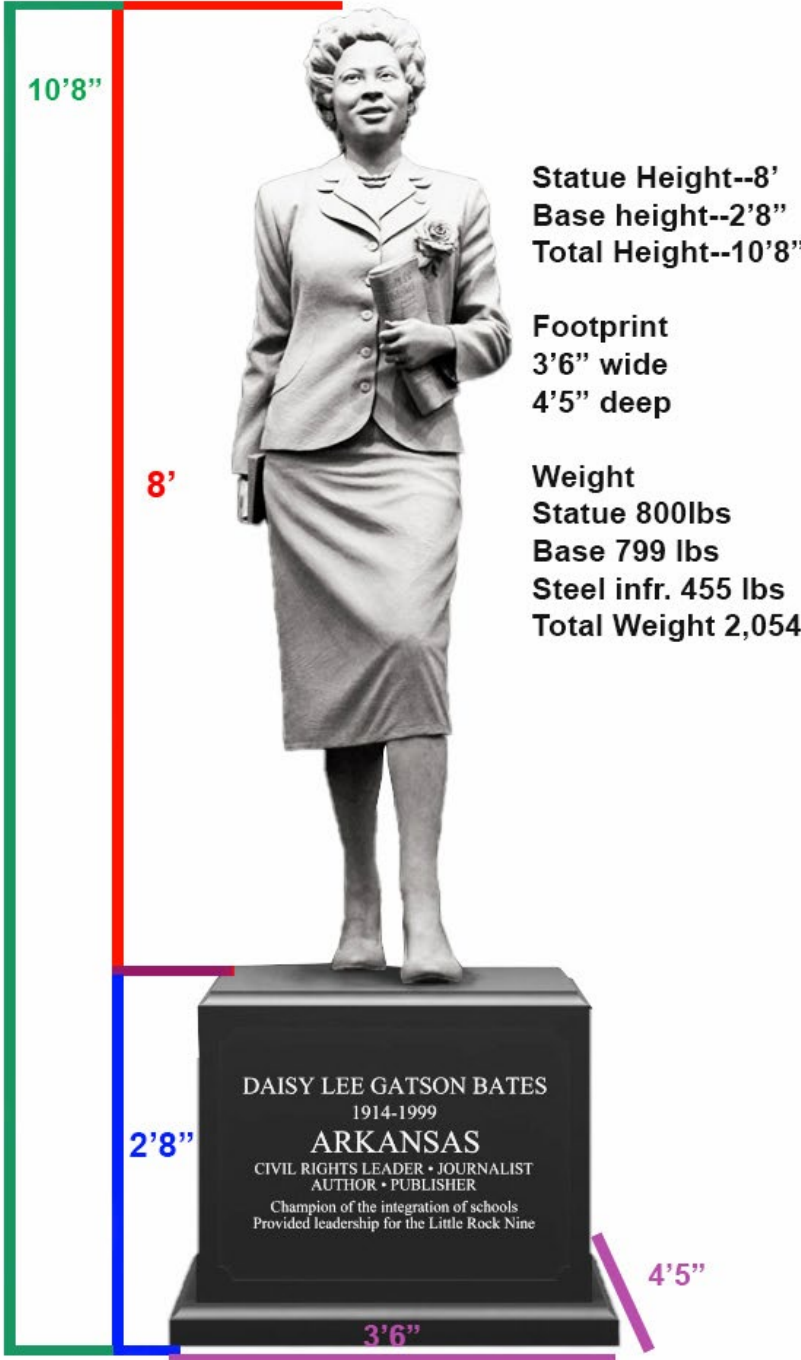
Daisy Bates is depicted stepping forward as a metaphor of the woman who led the way as an activist for equal rights for Black Americans. She strides forward, just as her heroic actions as a leader in The Civil Rights Movement helped our nation make strides forward for African Americans.

She holds her notebook and pen in her right hand, signifying her role as a Journalist, Author, and Writer. In her left hand, she clasps the Arkansas State Press newspaper, an icon for her role as a Publisher and as an African American business owner.

She looks ahead, with an optimistic smile. Her expression of joy and empowerment is a testament to her optimism and energy.



Full size Sculpture Clay Dimensions and Weight



Full Size Sculpture
Clay Sculpture Rendered
With Base:
Front



Full Size Sculpture
Clay Sculpture Rendered
With Base:
Viewer Left Side View



Actual, direct quote from Ms. Daisy Lee Gatson Bates on base.
Approved by the Daisy Bates Home and Museum Board of Directors.

Full Size Sculpture
Clay Sculpture Rendered
With Base:
Viewer Right Side View



Actual, direct quote from Ms. Daisy Lee Gatson Bates on base.
Approved by the Daisy Bates Home and Museum Board of Directors.

Full Size Sculpture
Clay Sculpture Rendered
With Base:
 $\frac{3}{4}$ Viewer Left View



Full Size Sculpture
Clay Sculpture Rendered
With Base:
 $\frac{3}{4}$ Viewer Right View



Full Size Sculpture
Clay Sculpture Rendered
With Base:
Back View



Full Size Sculpture Clay Front View

Final bronze will not have self base. The bronze figure will be attached directly to the granite base.



Full Size Sculpture Clay Left Side View

Final bronze will not have self base. The bronze figure will be attached directly to the granite base.



Full size Sculpture Clay Right Side View

Final bronze will not have self base. The bronze figure will be attached directly to the granite base.



Full size Sculpture Clay $\frac{3}{4}$ Left View

Final bronze will not have self base. The bronze figure will be attached directly to the granite base.



Full size Sculpture Clay ¾ Right View

Final bronze will not have self base. The bronze figure will be attached directly to the granite base.



Full size Sculpture Clay Rear View

Final bronze will not have self base. The bronze figure will be attached directly to the granite base.



Full size Sculpture Clay
Detail Portrait,
Rose, and Lapel Pin



Full size Sculpture Clay

Detail Newspaper



Full size Sculpture Clay Detail Notebook



Explanation of Iconography: The Newspaper

The Newspaper works on many levels. It is historically accurate, as shown in the photo of Ms. Bates to the right. It also is a symbol to denote Ms. Bates's role in the press as a Journalist and Publisher.

For my sculpture of Daisy Bates, I worked with The Board for the Daisy Bates Home and Museum, and Arkansas historians and Archivists to get a scan of the Arkansas State Press. I then carved the actual headlines into the clay newspaper. The newspaper is dated October, 4th 1957. The articles on the folded newspaper that is cradled in her left hand and forearm bring the viewer into the time period represented in the sculpture. The main headline highlights the 9 courageous students. The following page is a scan of the actual Newspaper used as a reference for carving the sculpture.



*Daisy Bates
First Lady of Little Rock*

Explanation of Iconography: The NAACP Lapel Pin

The NAACP lapel pin is an important icon for the legacy of the combined efforts of so many African American leaders. Daisy Bates proudly wears the NAACP lapel pin, and it serves as a historical reminder of her role as President of the NAACP Little Rock chapter. It also denotes the year 1957, which was the year of her effort and implementation of integration of the Little Rock Nine at Central High School.

National Association for the Advancement of Colored People (**NAACP**), is an organization that was created to work for the abolition of segregation and discrimination in housing, education, employment, voting, and transportation; to oppose racism; and to ensure African Americans their constitutional rights.

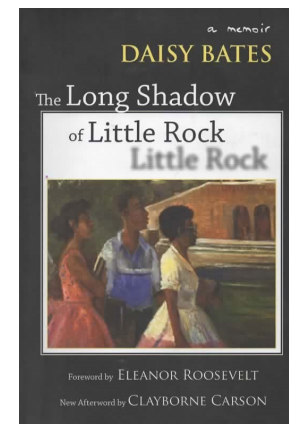
The NAACP is America's oldest and largest civil rights organization, and it played a pivotal role in the civil rights movement of the 1950s and 1960s. One of the organization's key victories was the U.S. Supreme Court's 1954 decision in Brown v. Board of Education that outlawed segregation in public schools.

By wearing the NAACP pin, Daisy steps forward with the mantle of her legacy of leadership along with the legacies of W.E.B. Dubois, Ida B. Wells, Thurgood Marshall, and many other giants of civil rights.



Explanation of Iconography: The Single Rose Boutonniere

As shown in the photo on the right, Daisy Bates loved flowers. The specific idea of designing a single rose into the composition came from a very powerful passage in her book, “The Long Shadow of Little Rock”. In that passage, Daisy’s Father, who was perhaps the most influential person in her life, gives her advice while he is on his deathbed. He tells her not to let hate overtake her, and instead to channel the anger from injustice into positive action. After he speaks his last words and then dies, young Daisy Bates speaks to a white person for the first time in many years. The hatred is gone like poison leaving her veins, and she walks outside and reflects on the beauty of a single red rose. She states that she was “reborn” at that moment. I have included scans of the passage on the next two pages.



Explanation of Iconography:

Passage About The Single Rose From Daisy Bates' Book, "The Long Shadow of Little Rock" pp. 28-31

Daddy smiled. "Are you really that good?" he asked me.

Before I could answer, Mother snapped, "You stop that kind of talk. Can't you see what you're doing—you and your Saturday night poker games!"

Mother didn't allow me to wait for Sunday. She dragged me off that evening for Wednesday night prayer service, so I could ask God to forgive me for my sins.

The summers of the following years, for the most part, were spent on our farm in eastern Arkansas where my grandmother lived with a brown hound dog, and old gray riding horse, a temperamental milk cow, and pigs fattening for winter meat. Occasionally we would take a trip to other states, or I would be sent to visit friends or relatives of my parents.

I was in my teens. On one of my visits away from home my mother sent for me. My father had been taken to the hospital. When I arrived home, the doctor told me it was just a matter of time. Daddy was gravely ill. The bottom dropped out of my world.

One night Daddy told Mother to go home and get some sleep. "Daisy will stay with me," he assured her.

When Mother and the nurse had left, I stood looking down at his tired dark face against the white of the bed linen. I saw the wrinkles etched deep by a lifetime of struggle, and I saw a stubborn chin and proud high forehead. I started to cry, softly. He opened his eyes. "Don't cry for me, Daisy," he moaned. "I know I'm going to die, but—"

I started to protest, but his upraised hand stopped me. He knew I knew, and to deny it would make meaningless the honesty we'd always held to in our lifelong relationship with

each other. He said calmly, "I'll be better off." I knew this was so. He had cancer.

"I haven't much to leave you, Daisy, so come close and listen and remember what I have to say to you."

I drew a chair up close and placed my hand in his.

"You're filled with hatred. Hate can destroy you, Daisy. Don't hate white people just because they're white. If you hate, make it count for something. Hate the humiliations we are living under in the South. Hate the discrimination that eats away at the soul of every black man and woman. Hate the insults hurled at us by white scum—and then try to do something about it, or your hate won't spell a thing."

"I'm listening to every word you say, Daddy, and I'll try to do what you say. But rest—you must rest now."

He closed his eyes and shook his head impatiently. "I'll decide when I need rest."

How I loved this strong man who all his life had not been able to use his strength in the way he wanted to. He was forced to suppress it and hold himself back, bow to the white yoke or be cut down. And now that his life was ebbing, he was trying to draw on that reservoir of unused strength to give me a lasting inheritance.

"Daisy," he resumed, "nothing's going to change all of a sudden, and any Negro speaking out alone will suffer. But more and more will join him, and the blacks, acting together will one day . . ."

His voice grew faint. I held my breath. Starting afresh, he continued haltingly, "I remember the day of your mother's funeral. I went to the post office for the mail. I had on my best dark suit. When I came out of the post office, there were three young white hoodlums standing on the steps. One of them said, 'Look at that dressed-up ape! You live here, boy?'"

Explanation of Iconography:

Passage About The Single Rose From Daisy Bates' Book, "The Long Shadow of Little Rock" pp. 28-31

When I didn't answer, two of them blocked my path and the other one said, 'I know what's wrong, he needs something red on!' He picked up a brush from a paint bucket. It was left there by painters who'd been painting the brick foundation around the buildings. He painted a red streak down the back of my coat. Then they walked away, laughing. I stood there with murder in my heart. I could've crushed the life out of him with my bare hands. But I knew if I touched one hair on his head I could be lynched.

"On my way home I met one of the deputy sheriffs. I showed him my coat and told him what had happened. He laughed and said, 'Don't get so upset about a little thing like that. They were just having a little fun. Turpentine will take the paint out of your coat.'"

Daddy stopped talking and closed his eyes. I just sat there, constantly patting his hard knuckles, hoping he would speak again. He did. This time his voice, still distinct, was softer than before but more labored.

"Sometimes," he said, "you know later when you should have died. I ought to have died the day they put the paint on my coat. I should have taken those guys and wrung their necks like chickens. But I wanted to live—for what, I sometimes wonder."

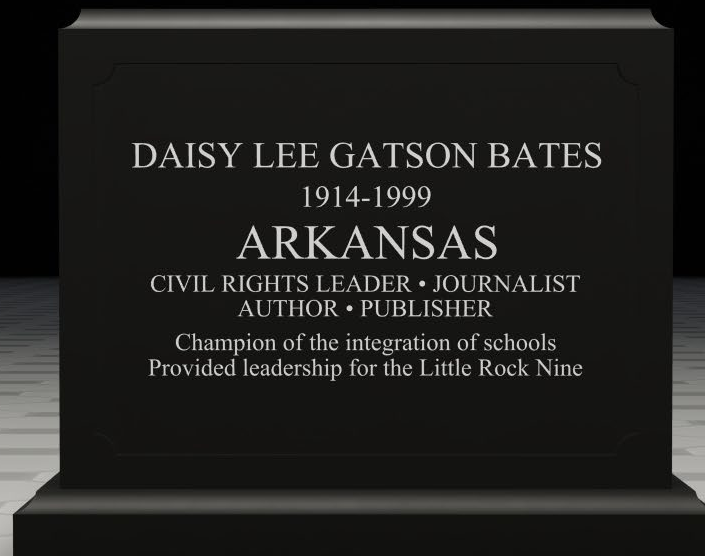
I stopped patting the back of his hand, and he drifted off into a sleep. Looking at him, I sensed he would never awaken. It was now nearly daybreak. When the Catholic Sister came into the room, I greeted her warmly. It was the first time in several years that I had spoken to a white person in a pleasant voice.

I walked out into the silent streets. The grass, heavy with dew, caught the sun's early rays. In most of the yards flowers still bloomed, and in many, red roses. I thought of another

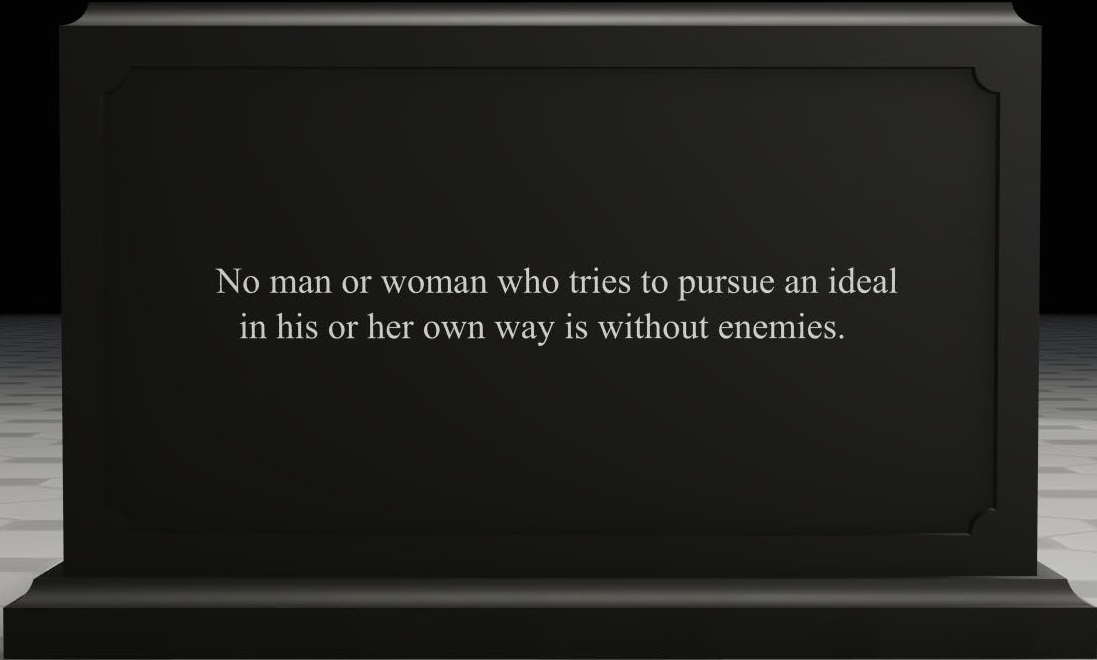
such morning years ago, and of the red rose I couldn't bear to pick. I knew like that rose which clung to its branch in a last, flaming farewell, my father would die before the end of the day. I did not cry now for I realized that he was at peace with himself for the first time in years.

As I walked along the street taking in the freshness of the early morning air, I knew that as surely as my father was dying, I was undergoing a rebirth. My father had passed on to me a priceless heritage—one that was to sustain me throughout the years to come.

Base elevations:
Front

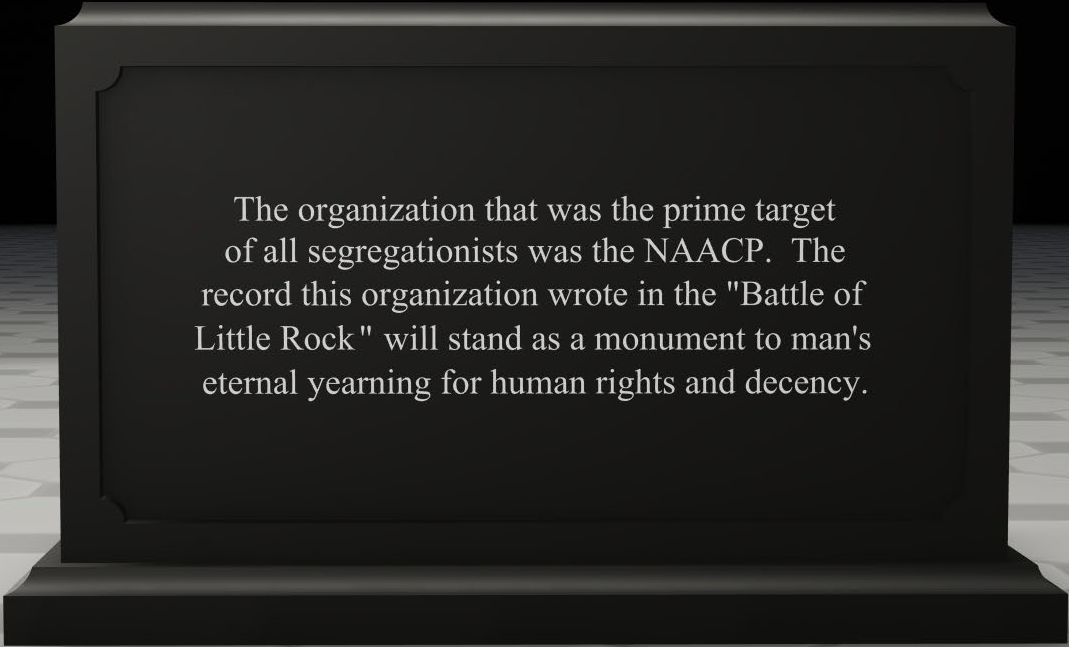


Base elevations:
Viewer Left (Proper Right)



No man or woman who tries to pursue an ideal
in his or her own way is without enemies.

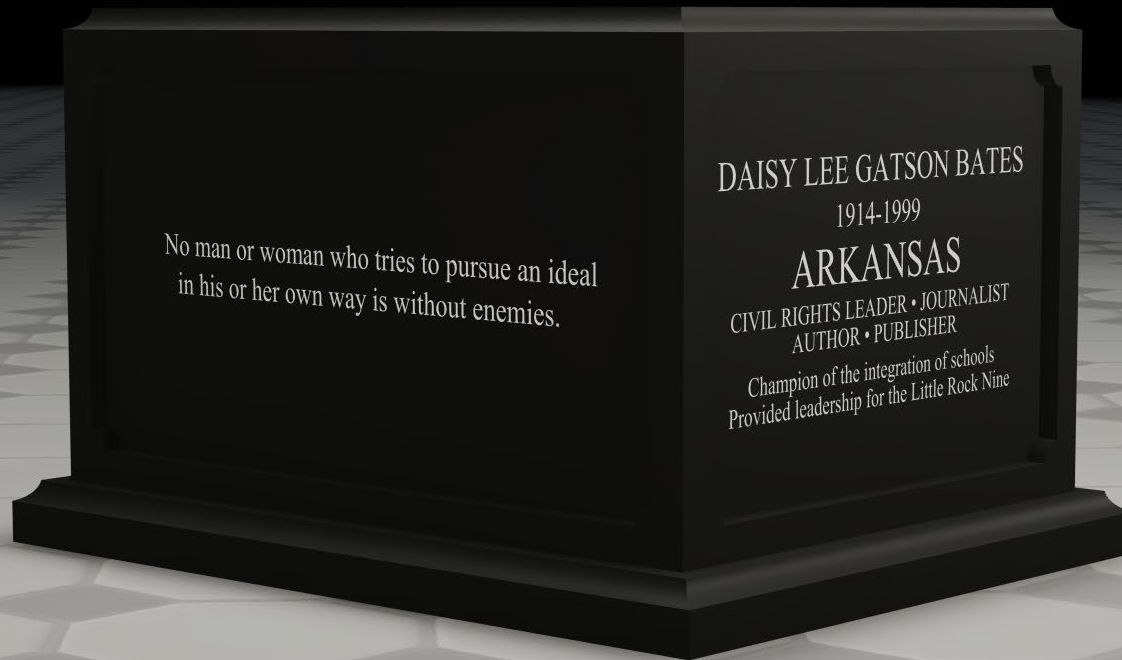
Base elevations:
Viewer Right (Proper Left)

A black rectangular monument stands on a floor with a repeating octagonal tile pattern. The monument has a flat top and a recessed rectangular plaque on its front face. The plaque contains white text. The background is a solid black wall.

The organization that was the prime target
of all segregationists was the NAACP. The
record this organization wrote in the "Battle of
Little Rock" will stand as a monument to man's
eternal yearning for human rights and decency.

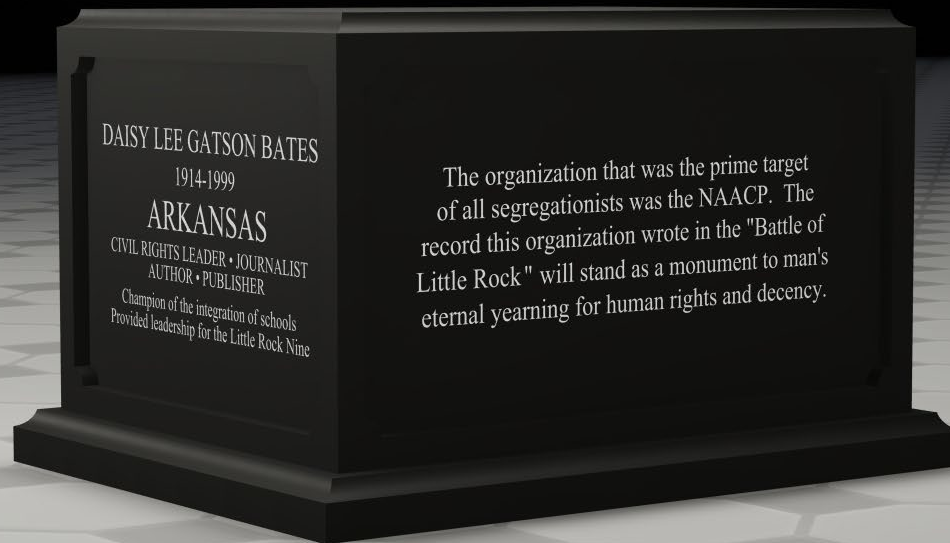
Base elevations:

$\frac{3}{4}$ Viewer Left (3/4 Proper Right)



Base elevations:

$\frac{3}{4}$ Viewer Right (3/4 Proper Left)





Engineering & Technical Services Inc.

**“ARKANSAS” STATUE BASE
U.S. CAPITOL BUILDING
WASHINGTON, D.C.**

FOR

Benjamin Victor Studios
10619 W. Victory Rd.
Boise, ID 83709

By
Engineering & Technical Services, Inc.
1101 N Heritage Parkway
Tea, SD 57064



Date of Issue: July 29, 2022

27121 469th Ave., PO Box 308, Tea, SD 57064
Phone: (605) 498-1290 Fax: (605) 498-1299
www.engtcsrv.com



Engineering & Technical Services Inc.

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Arkansas Statue Base

I) General Notes

- 1) Stone is black granite provided by Grassland Granite from Aberdeen, SD.
- 2) All panel edges are precision milled as shown on shop drawings.
- 3) Precision milled edges are joined with Bonstone Clear Gel Epoxy.
- 4) All welding to meet AWS standards
- 5) Leveling to be done with acrylic shims.
- 6) ¼"Ø Stainless steel bolts to secure removable back panel.
- 7) ½"Ø stainless steel bolts to be capped and shall have a head that requires a special tool to remove.

II) Technical data sheets for Bonstone Clear Gel Epoxy. (2 pages)

III) Technical data sheets for Bonstone Match Hardener B-431. (2 pages)

IV) Shop drawings for stone base elements/metal support. (3 pages)

V) Assembled Drawings from Benjamin Victor Studio. (2 pages)

VI) Weights of base assembly components, sculpture, and total weight. Stability calculations and final conclusion. (2 page)



Engineering & Technical Services Inc.

II) TECHNICAL DATA SHEETS FOR BONSTONE CLEAR GEL EPOXY

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TECHNICAL DATA SHEET

FILE UNDER DIVISION 4

1. PRODUCT NAME

**BONSTONE™
CLEAR GEL EPOXY**

2. MANUFACTURER

Bonstone Materials
Corporation

3. PRODUCT DESCRIPTION

A two-component, exterior grade, clear epoxy adhesive. Two hour set, gel viscosity.

Basic Uses:

- Stone patching, mending, repairing and bonding
- Anchor bolt adhesive
- Bonding stone to other construction materials
- Laminating; bullnoses & aprons

Limitations:

Use on dry stone. Use on oil, grease, and coating free stone. Some yellowing and chalking will occur when exposed to ultra-violet light.

Color:

Clear product- Use Touchstone tints for tinting

4. TECHNICAL DATA:

(see next page)

5. INSTALLATION

General Instructions

If using cartridges, additional usage directions are available. See our information sheet labeled "Cartridge use directions". See separate doweling, laminating, and patching instructions for more specific instructions. CSI

format specifications are available.

Surface Preparation & Use:

Use gloves, wear eye protection, and avoid skin contact. When grinding cured joints, wear a dust mask. Substrate to be bonded must be completely dry and dust free. Mix only the amount of epoxy which can be used in 10 minutes. Avoid stressing joint before complete cure of epoxy. Mask areas which must be kept free of epoxy. Clean tools with uncured epoxy using toluene or xylene. Use caution, these solvents are flammable and ensure local ventilation. Remove cured epoxy mechanically.

Mixing instructions:

All materials should be at or above 55°F. Combine the two ingredients at the following volume ratio: Two parts of A to one part B.

Temperature dependency:

Temperature will affect the working properties of the material. Every 15°F results in doubling the speed of cure. Therefore, at 90°F set time is cut in half, at 60°F the set time is doubled. Do not use on substrate at a temperature below 55°F.

Coverage: Approximately 30 square feet per gallon when applied at 50 mils (1/16th of an

inch). 231 cubic inches per gallon.

6. AVAILABILITY

Packaging and storage:

Bonstone Clear Gel is available in quarts, gallons, 5 gallon pails and cartridges. Thickening powders are available for increasing viscosity.

** If Part A is exposed to below room temperature conditions for extended periods of time, it may crystallize, giving it a stiff, grainy consistency. The product must be reconstituted before use by heating it to 150°F degrees. Stir until it becomes a homogeneous liquid.

7. WARRANTY

This product's warranty is limited to replacement of defective material and freight charges to destination only. Bonstone Materials Corp. is not responsible for consequential damages.

8. MAINTENANCE

Designed for application in areas inaccessible to maintenance procedures

9. TECHNICAL SERVICE

Specification Service

- specs for various applications
- spec writing dept. for unique applications

4. **TECHNICAL DATA** BONSTONE™ CLEAR GEL

Mixed Properties

Values

Test Methods

Mix Ratio: 2 parts A to 1 part B by volume

Pot Life at 75°F: 15 minutes

Cured Properties

Initial set time at 75°F: 2 hours

Full cure time at 75°F: within 24 hours

STRENGTHS:

		<u>days cured</u>
Tensile:	2,044 psi	ASTM D-638 7 days
Compressive:	8,182 psi	ASTM D-695 7 days
Flexural:	9,896 psi	ASTM D-790 7 days

MODULUS

Tensile:	458,763 psi	ASTM D-638 7 days
Compressive:	106,191 psi	ASTM D-695 7 days
Flexural:	536,751 psi	ASTM D-790 7 days

Tensile Elongation at break:	1.16%	ASTM D-638 7 days
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Engineering & Technical Services Inc.

III) TECHNICAL DATA SHEETS FOR BONSTONE HARDENER B-431

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TECHNICAL DATA SHEET

FILE UNDER DIVISION 4

1. PRODUCT NAME

BONSTONE™ MATCH
 (hardener B-431)

2. MANUFACTURER

Bonstone Materials Corporation

3. PRODUCT DESCRIPTION

A two-component exterior grade epoxy adhesive. Thick paste viscosity. Thickening powders available to make this product knifegrade.

(MATCH Family Includes
 A-101-T, A-111-T, A-121-T,
 A-131-T, A-181-T, A-191-T)

Basic Uses:

- Patching and mending stone
- Laminating stone to other construction materials
- Bonding stone to stone
- Anchoring bolts in stone and concrete

Limitations:

Use on dry stone. Use on oil, grease, and coating free stone. Some yellowing and chalking will occur when exposed to ultra-violet light.

Colors:

Cream, rust, buff(tan), gray, red, white. Custom colors available.

Applicable Standards:

Indiana Limestone Institute specifications for units preassembled with thermosetting resins

4. TECHNICAL DATA:

(see second page)

5. INSTALLATION

General Instructions

(See separate doweling, laminating, and patching instructions for more specific

instructions. CSI format specifications are available.)

Surface Preparation & Use:

Use gloves, wear eye protection, and avoid skin contact. When grinding cured joints, wear a dust mask. Substrate to be bonded must be completely dry and dust-free. Mix only the amount of epoxy which can be used in 10 minutes. Avoid stressing joint before complete cure of epoxy. Mask areas which must be kept free of epoxy. Clean uncured epoxy from tools with toluene or xylene. Use caution, these solvents are flammable. Ensure local ventilation. Remove cured epoxy mechanically.

Mixing instructions:

All materials should be at or above 50°F. Combine the two ingredients at the following weight ratio: two parts MATCH part a to one part B-431. Mix thoroughly--- ingredients must be blended homogeneously for proper cure. Best to mix using double mix method, see reverse side.

Temperature dependency:

Temperature will affect the working properties of the material. Approximately every 15°F results in doubling the speed of cure. Therefore, at 95°F set time is cut in half, at 60°F the set time is doubled. Do not use on a substrate with a temperature below 45°F.

Coverage: Approximately 30 square feet per gallon when applied at 50 mils (1/16th of an

inch). 231 cubic inches per gallon.

6. AVAILABILITY

Packaging and storage:

MATCH is available in quarts, gallons, and 5 gallon pails. Shelf life is approximately one year if kept in unopened cans in a dry area at 75°F. **If BONSTONE™ MATCH family is exposed to below room temperature conditions for extended periods of time, it may crystallize, giving it a stiff, grainy consistency. The product must be reconstituted before use by heating it to 150°F. Stir until it becomes a homogeneous liquid.

7. WARRANTY

This product's warranty is limited to replacement of defective material and freight charges to destination only. Bonstone Materials Corp. is not responsible for consequential damages.

8. MAINTENANCE

Designed for application in areas inaccessible to maintenance procedures.

9. TECHNICAL SERVICE

Lab Service

- Spectrophotometric color matching
- Techniques for textured replication of stone.

Specification Service

- Specifications for various applications
- Specification writing dept. for unique applications

4. **TECHNICAL DATA** BONSTONE™ MATCH with B-431 hardener

<u>Mixed Properties</u>	<u>Values</u>	<u>Test Methods</u>
Mix Ratio:	2 parts A to 1 part B-431 by weight	
Mixed viscosity at 75°F:	Creamy paste	
Pot Life at 75°F:	20 minutes	
<u>Cured Properties</u>		
Initial set time at 75°F:	2 hours	
Full cure time at 75°F:	within 24 hours	
STRENGTHS		
Tensile:	3,822 psi	ASTM D-638
Compressive:	26,498 psi	ASTM D-695
Flexural:	8,297 psi	ASTM D-790
MODULUS		
Tensile:	48,050 psi	ASTM D-638
Compressive:	163,976 psi	ASTM D-695
Flexural:	420,250 psi	ASTM D-790
ELONGATION		
Tensile: Elongation at break	8.3%	ASTM D-638
Shore D Hardness:	90	ASTM D-1706
Heat Distortion Temperature:	130°F	ASTM D-648
Water Absorption	0.06%	ASTM D-570

DOUBLE MIX METHOD:

The double mix method is used to completely and uniformly mix an epoxy product. The two components are mixed in one container, transferred to another, and remixed. This allows the contractor to scrape the final mixing container extremely clean without the possibility of using unmixed product.



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IV) SHOP DRAWINGS FOR STONE BASE ELEMENTS/METAL SUPPORT

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Silicon
Bronze
Statue
(3/16" thick
wall casting)

*ATTACH GRANITE CLAD
MEMBERS TO STEEL
FRAME w/ BONSTONE
CLEAR GEL EPOXY

Stainless
Steel Tubing

Weld to
Bronze

Bronze

Stainless
steel nut welded to
Bronze

Granite

Steel Plate

lock
washer
nut

Threaded
Rod

Access
Panel on
Back

Int.
Steel Plate

Interior
Steel Square Tubing

Int.
Steel Plate

1.25" Granite Clad
TYP. EACH. SIDE
OF FRAME

Hollow
Steel Clad
with Granite

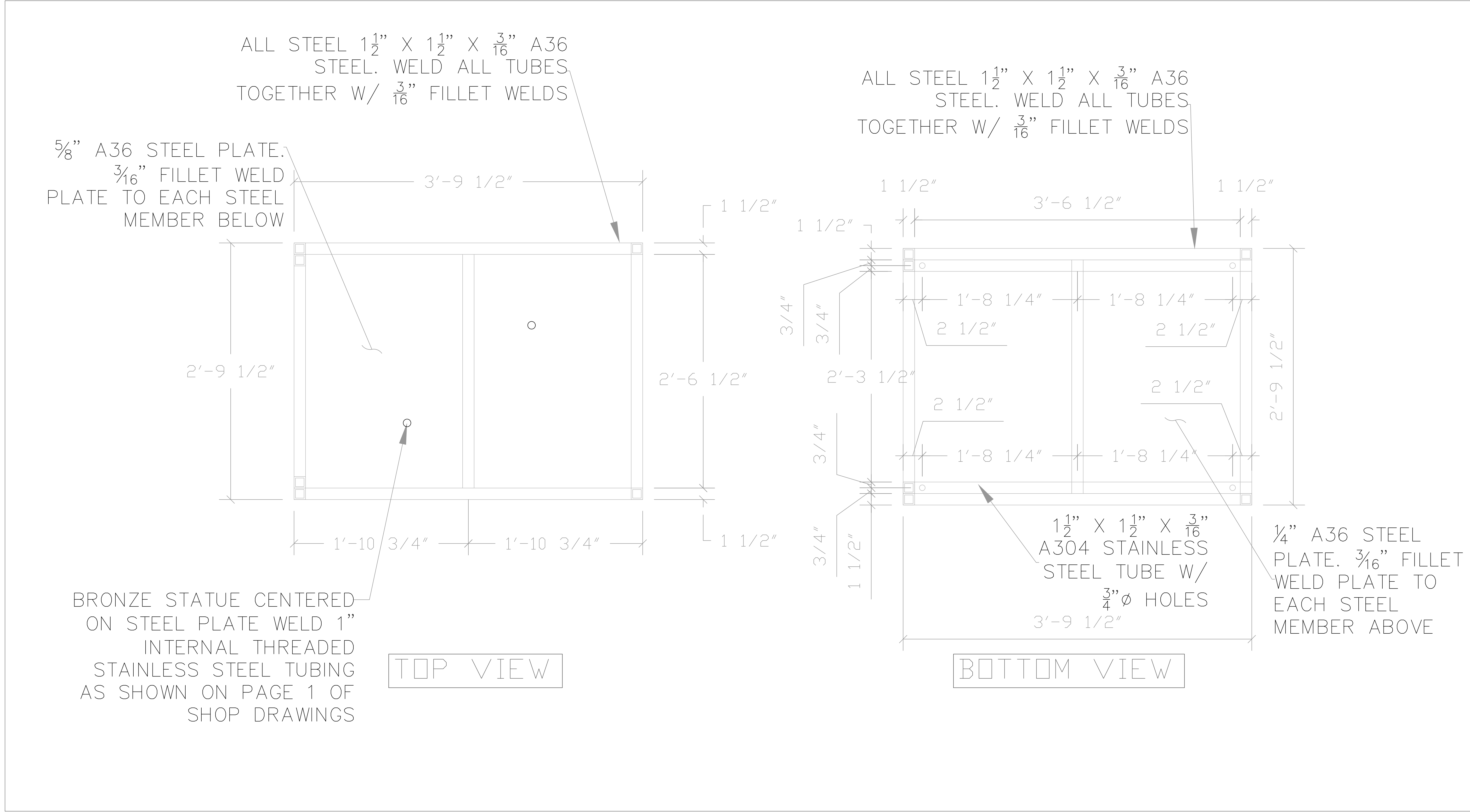


Acrylic
shims as needed

TO LEVEL BASE

Steel





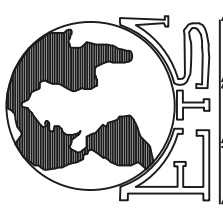
PROJECT: BENJAMIN VICTORY STUDIOS – DAISY BATES STRUCTURE

LOCATION: U.S. CAPITOL BUILDING

SHEET TITLE: STATUE METAL FRAME BASE

SCALE: NOT TO SCALE

ENGINEERING & TECHNICAL SERVICES, INC.
STRUCTURAL ENGINEERING & DESIGN

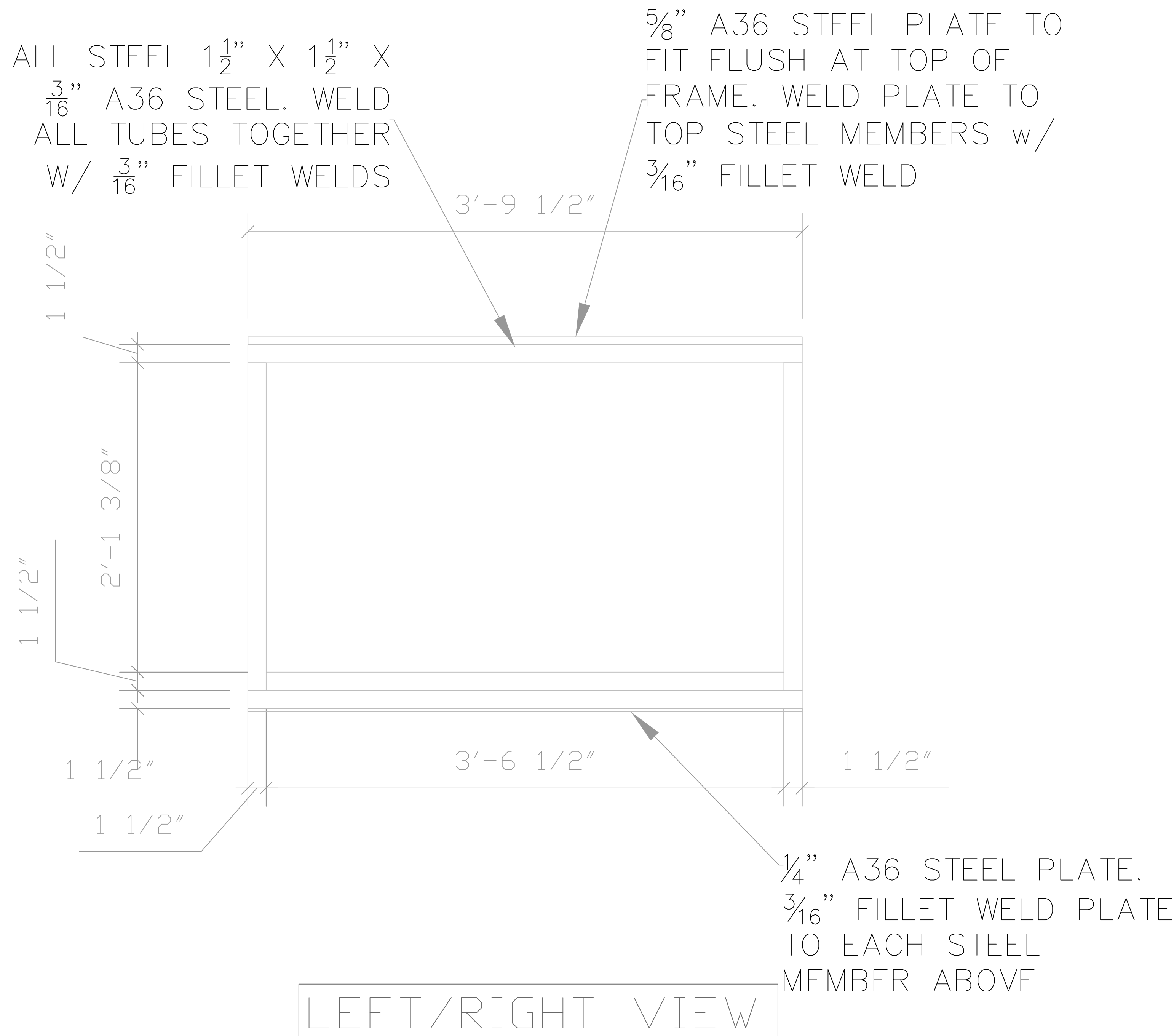
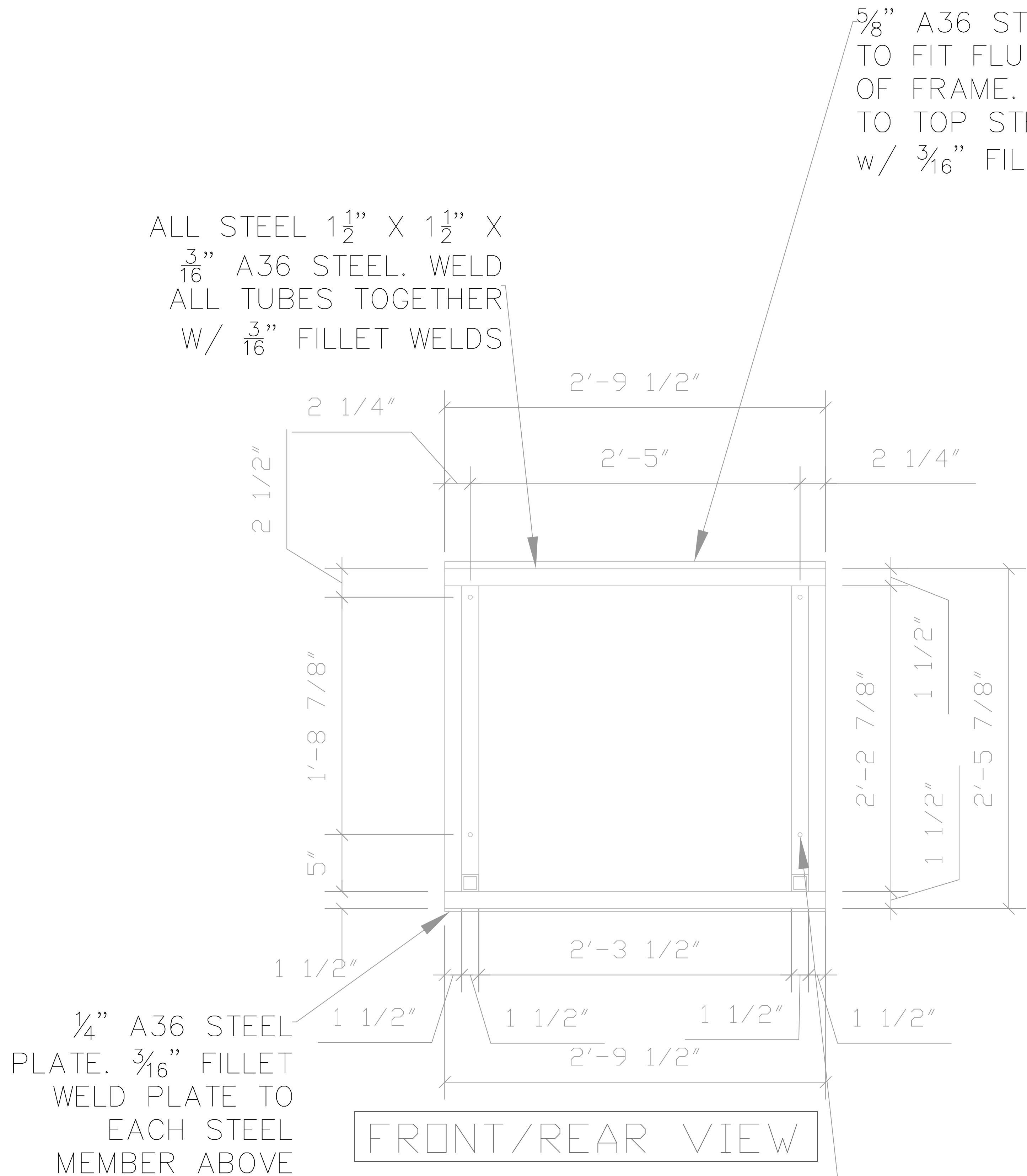


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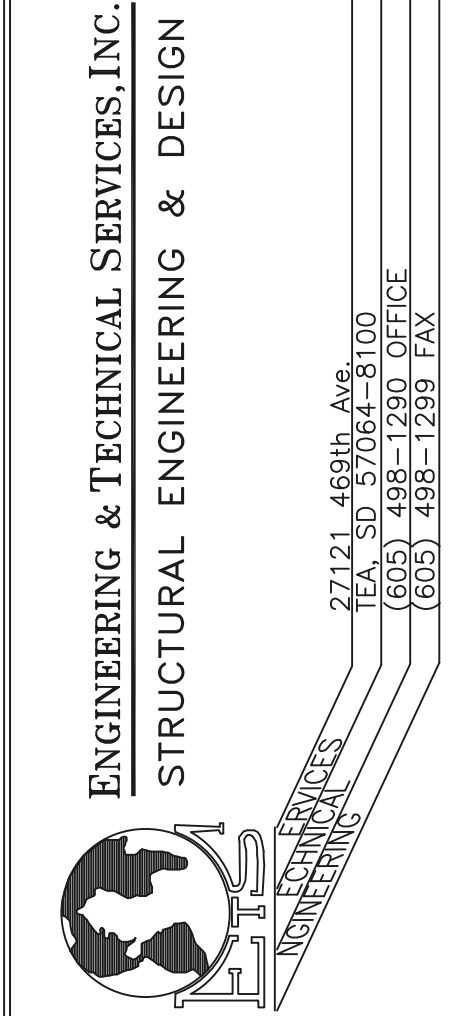
DATE: 22JUL29
DWN BY: JLE
DESIGN BY: JLE
CHK. BY: D.D.B.
REV:

SHEET NO.:

S-1



ADDITIONAL VERTICAL WEBS @ REAR PANEL ONLY W/ $\frac{3}{8}$ " ϕ HOLES FOR $\frac{1}{4}$ " THRU BOLTS W/ $\frac{1}{4}$ " NUT WELDED TO INTERIOR EDGE



PROJECT: BENJAMIN VICTORY STUDIOS - DAISY BATES STRUCTURE
 LOCATION: U.S. CAPITOL BUILDING
 SHEET TITLE: STATUE METAL FRAME BASE
 SCALE: NOT TO SCALE

DATE: 22JUL29
 DWN BY: JLE
 DESIGN BY: JLE
 CHK. BY: D.D.B.
 REV:

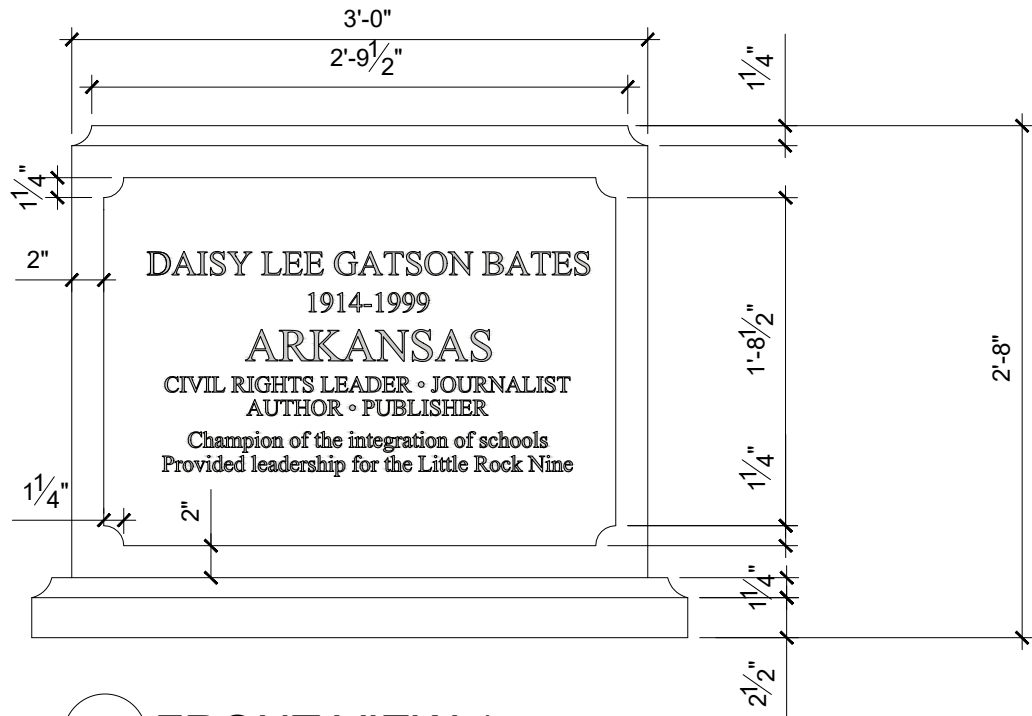
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 S-2



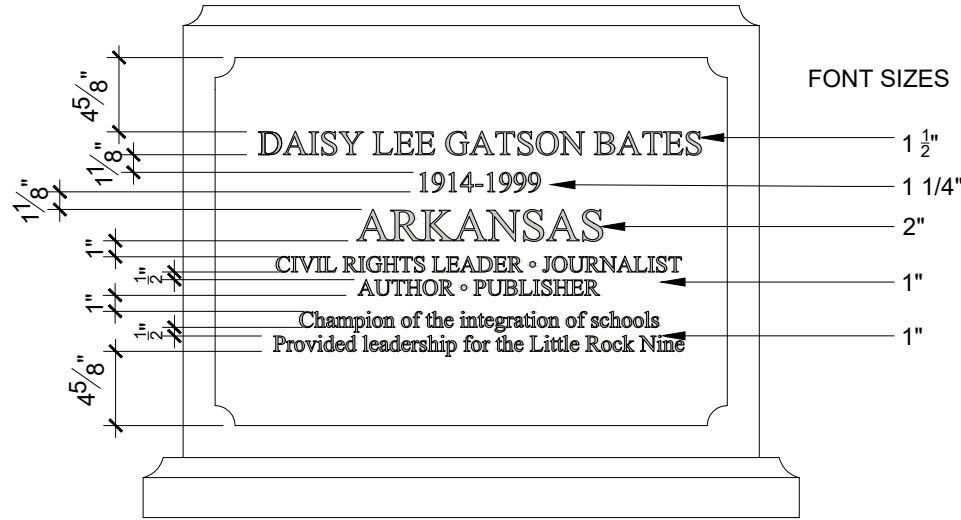
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V) ASSEMBLED DRAWINGS FROM BENJAMIN VICTOR STUDIOS

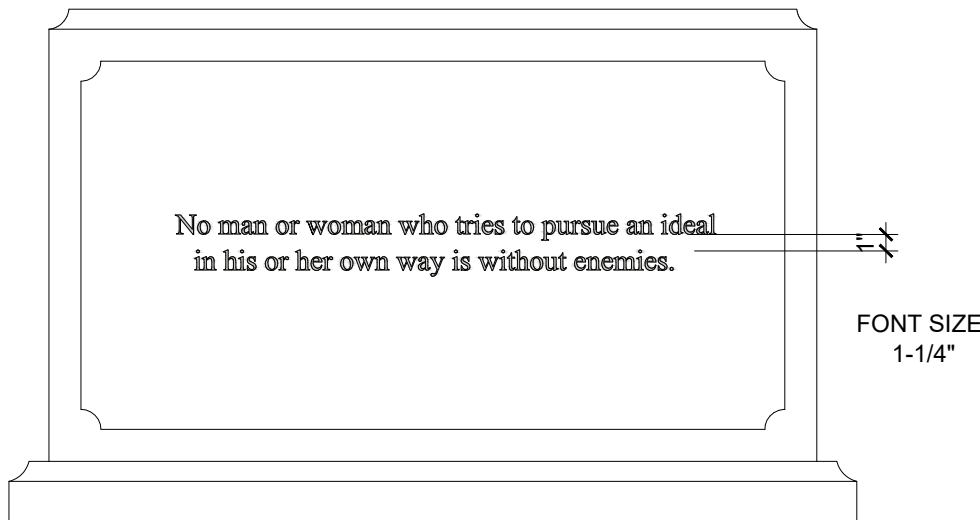
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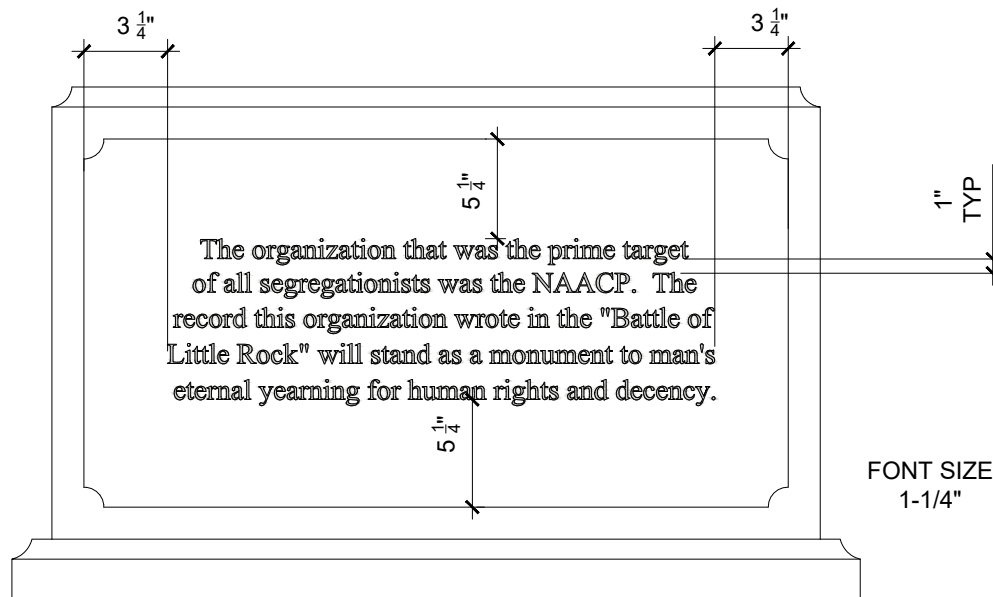
1 FRONT VIEW 1



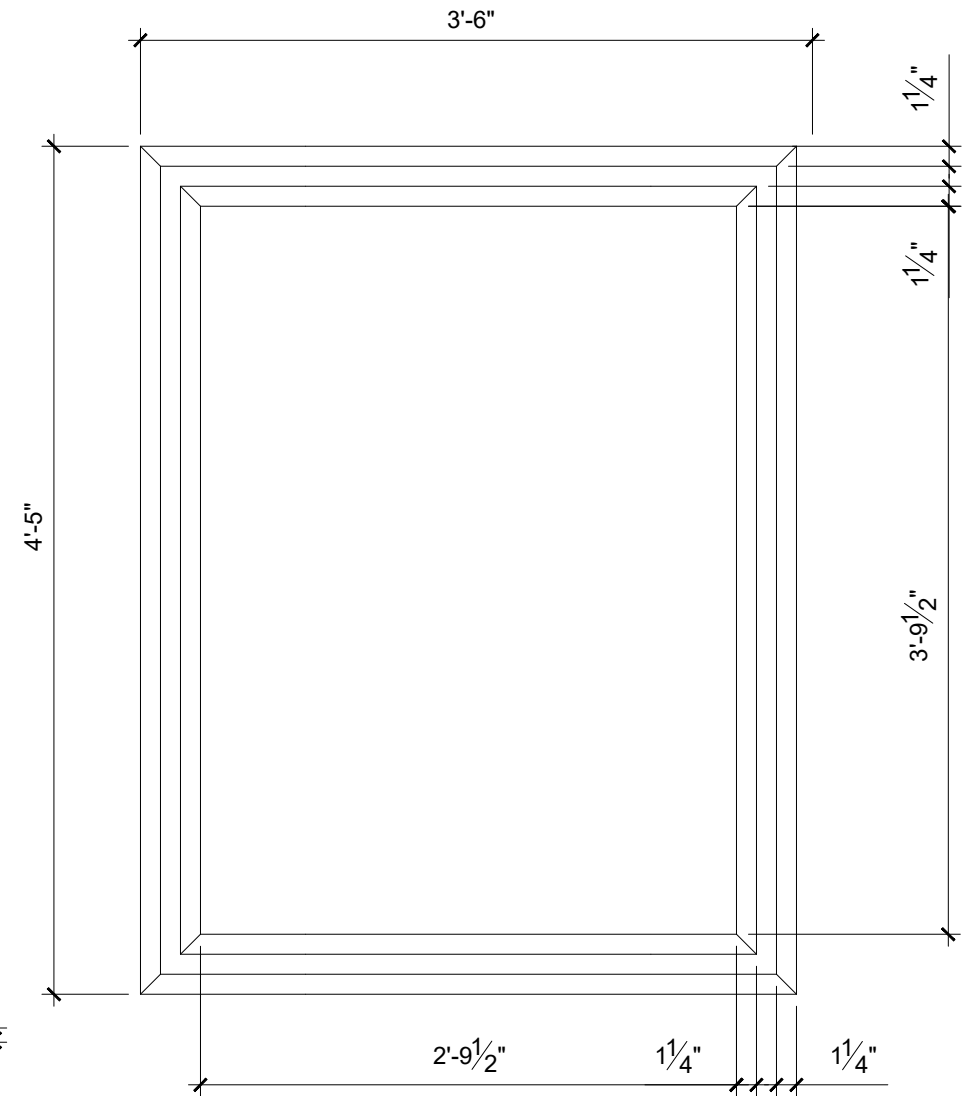
2 FRONT VIEW 2



3 LEFT VIEW



4 RIGHT VIEW



5 PLAN VIEW

DAISY BATES STATUE

BENJAMIN VICTOR

July 28th, 2022

SCALE 1" = 1'

LAYOUT & MEASUREMENTS

1.0



6 FRONT PERSPECTIVE



7 LEFT PERSPECTIVE



8 LEFT VIEW



9 RIGHT PERSPECTIVE



10 RIGHT VIEW



11 REAR PERSPECTIVE

DAISY BATES STATUE

BENJAMIN VICTOR

July 28th, 2022

PERSPECTIVES



Engineering & Technical Services Inc.

VI) WEIGHTS OF BASE ASSEMBLY COMPONENTS, SCULPTURE, AND TOTAL WEIGHT. STABILITY CALCULATIONS AND FINAL CONCLUSION

Client:	Benjamin Victor Studio's	Job #:	-
Job Name:	Arkansas Statue Base	Date:	7/31/2022
Location:	U.S. Capitol Bld, Washington, D.C.	Designed by:	JLE

Design Weights

Absolute Black Granite: 212 PCF
Statue Weight: 800 #

Top Slab Weight: 216 # (2'-8" x 3'-8" x 1.25")
Front/Rear Slab Weight: 169 #/Side (2'-1" x 3'-8" x 1.25")
Left/Right Slab Weight: 123 #/Side (2'-1" x 2'-8" x 1.25")
Front/Rear Flare Weight: 0 #/Side (3" x 4'-6" x 2")
Left/Right Slab Weight: 0 #/Side (3" x 3'-6" x 2")

Total Stone Weight: 799 #

1.5"x1.5"x3/16" Weight: 3.382 plf
2"x2"x3/16" Weight: 4.67 plf
Density of Steel Plate: 0.2836 pci

1.5"x1.5" Steel Total Length: 31.2 ft
2"x2" Steel Total Length: 0.0 ft
Top Steel Plate: 880.0 (2'-8"x3'-8"x5/8")
Bottom Steel Plates: 352.0 #/Side (2'-1" x 3'-8" x .25")

Total Steel Weight: 455 #

Total Dead Load: 2054 #

Base Width @ Floor = 3'-0"

$$\text{Overturning Resistance } (M_R) = 2054\# \times \frac{3'}{2} = 3,081 \text{ ft}\#$$

$$\text{Lateral Load Required to overturn the statue: } F = \frac{3,081 \text{ ft}\#}{X}$$

- 1) X = 3'-0" Above Floor = 1,027#
- 2) X = 4'-0" Above Floor = 770#
- 3) X = 5'-0" Above Floor = 616#
- 4) X = 6'-0" Above Floor = 514# (AVERAGE FORCE FOR AN ADULT MALE IS 107#)

Conclusions:

It is my professional opinion that this sculpture and base is stable. Lateral force required to tip the structure likely exceeds the static friction resistnace which would result in sliding.

Engineering & Technical Services, Inc. 27121 469th Ave / PO Box 308 Tea, SD 57064-8100 Phone:(605) 498-1290 Fax:(605) 498-1299	Client:	Benjamin Victor Studio's	Job #:	-
	Job Name:	Arkansas Statue Base	Date:	7/31/2022
	Location:	U.S. Capitol Bld, Washington, D.C.	Designed by:	JLE

Check Bolt Connection

$$\text{Overturning Resistance (M}_R\text{)} = 2054\# \times \frac{3'}{2} = 3,081 \text{ ft}\#$$

Length between Bolt Connection: 1 FT (min)

Dia. Of Bolt: 0.75 in

Bolt Tension Force: 11.929 kips

Moment Resisted by Bolt Connection: 11929 ft#

Check Moment Applied to Plate

Width of Plate = 32 in

Depth of Plate= 0.625 in

Length of Plate= 44 in

Zx= 4.296875 in³

Sx= 2.864583333 in³

Fy = 36 ksi

Max. Moment Resisted by Plate= 7718.937126 ft# Therefore okay

Pa = 799 #

M(applied due to axial) = 732.1281161 ft# THEREFORE okay

Conclusions:

It is my professional opinion that this sculpture and base is stable. Lateral force required to exceed moment resisted in plate is higher than force required to slide or overturn structure.